

FIGURE 1

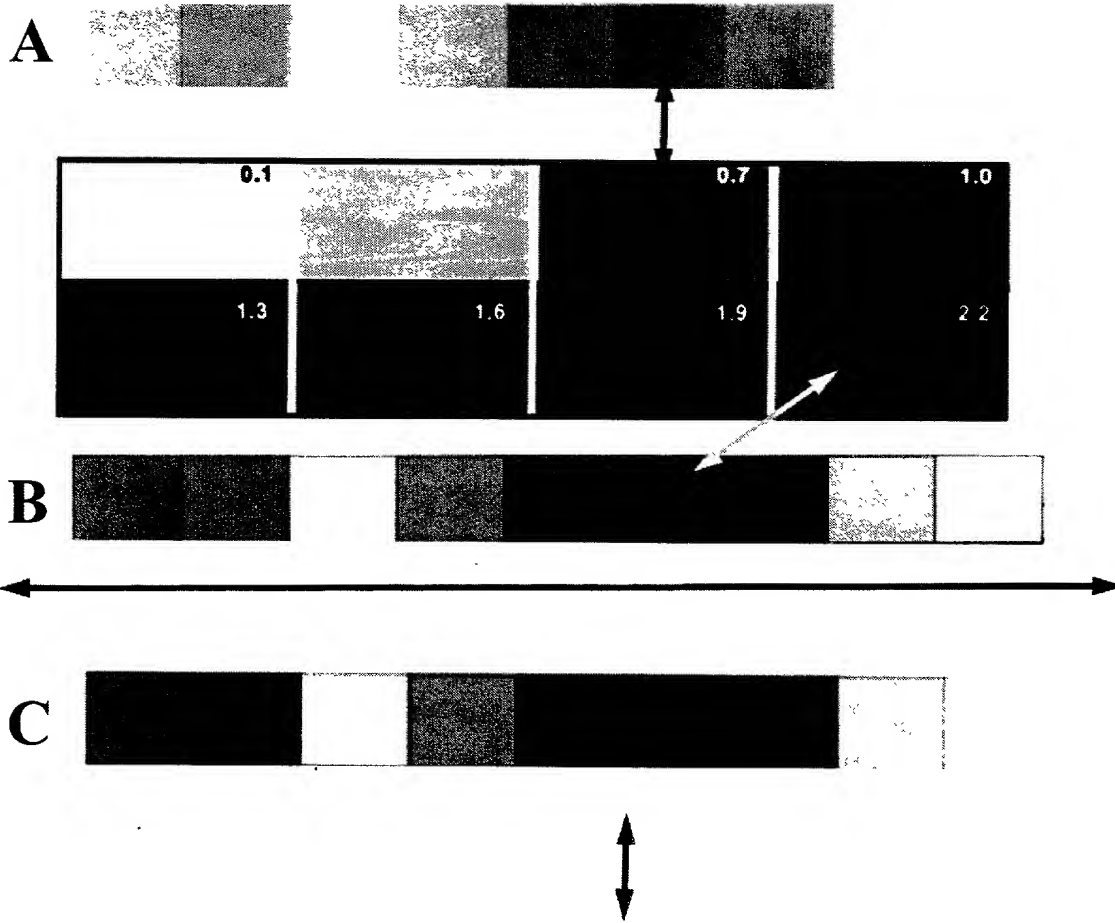
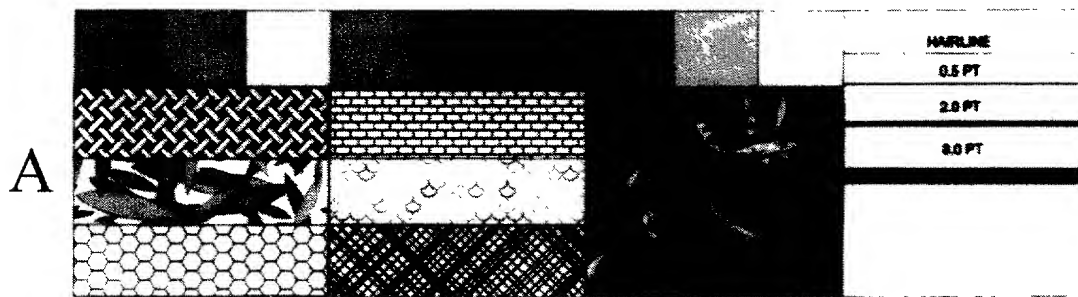
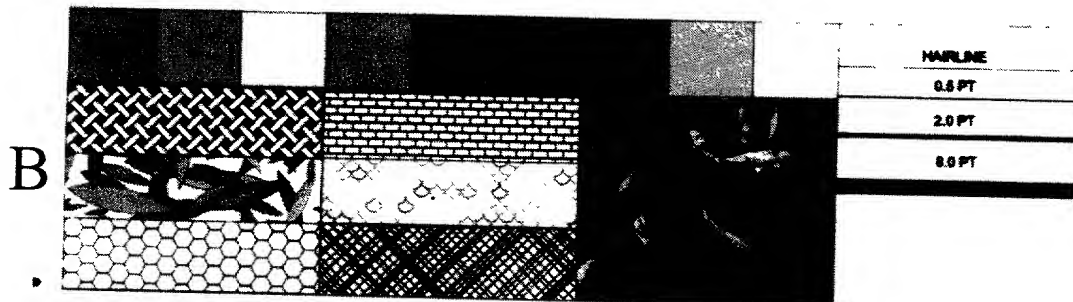


Figure 2



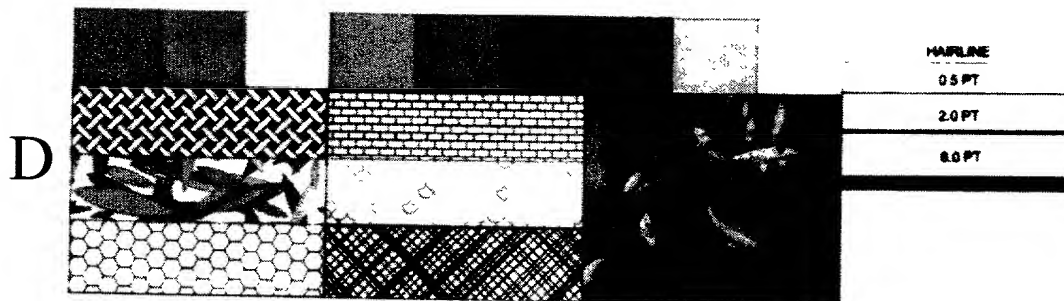
PREHEAT 400-410 F DEGREES 4 MINUTES      SUBLIMATE 400-410 F DEGREES 10 SECONDS 400 PRESSURE



PREHEAT 400-410 F DEGREES 4 MINUTES      SUBLIMATE 400-410 F DEGREES 8 SECONDS 400 PRESSURE



PREHEAT 400-410 F DEGREES 4 MINUTES      SUBLIMATE 400-410 F DEGREES 6 SECONDS 400 PRESSURE

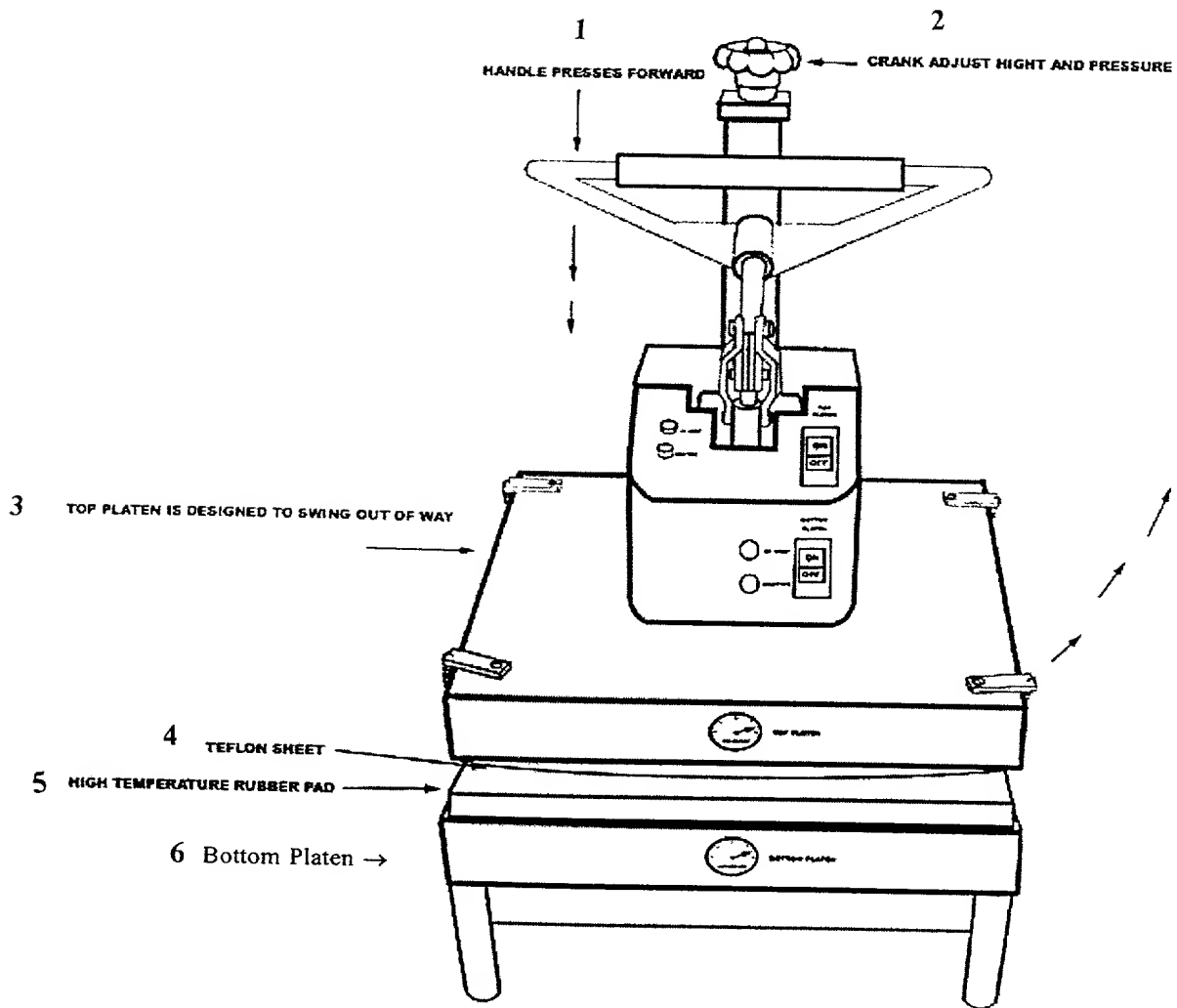


PREHEAT 400-410 F DEGREES 4 MINUTES      SUBLIMATE 400-410 F DEGREES 4 SECONDS 400 PRESSURE

2025 RELEASE UNDER E.O. 14176

FIGURE 3

Double-Heat Press



# FIGURE 4



FOUNTAINHEAD BY NEVAMAR

PREHEAT @ 400 F DEGREES 45# PRESSURE  
4 MINUTES

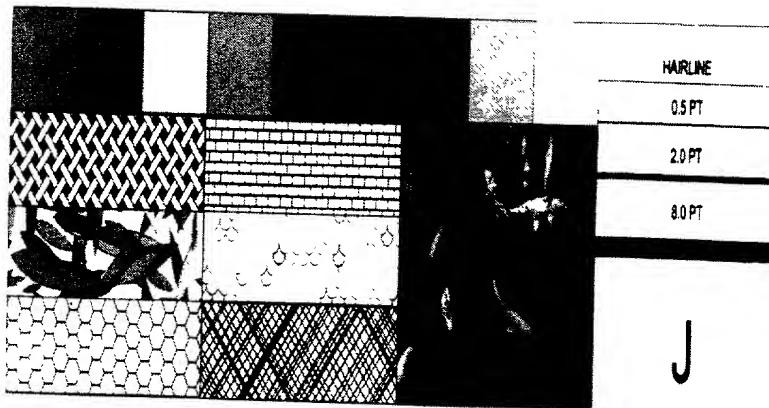
SUBLIMATE @ 400 F DEGREES 45# 45 SECONDS  
EXCELLENT BLACK & COLOR & DETAIL



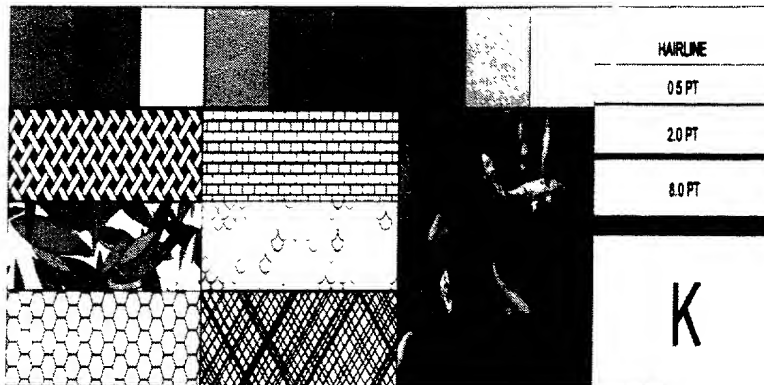
#1 & #2 WILSONART GIBALTAR  
DESIGNER WHITE  
PRE-HEAT @ 400 F DEGREES 45# PRESSURE  
4 MINUTES  
  
SUBLIMATE 400 F DEGREES 45 # 45 SECONDS  
  
IMAGE SUBLIMATED EXCELLENT GOOD BLACKS  
GOOD COLOR GOOD DETAIL  
  
RESULTS EXCELLENT GOOD FOR PRODUCT

C

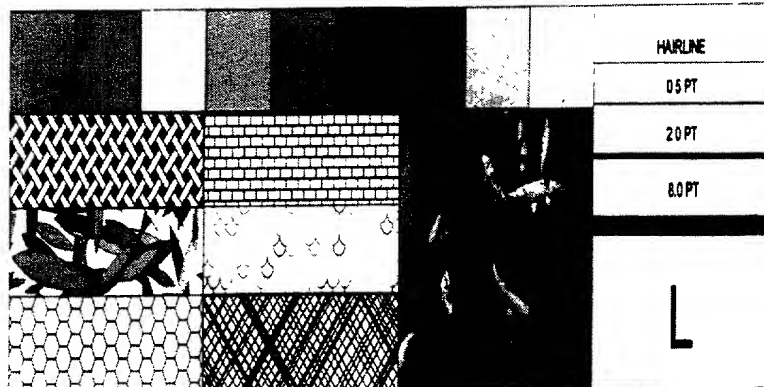
# FIGURE 5



PREHEAT 325 F DEGREES 4 MINUTES    SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE



PREHEAT 350 F DEGREES 4 MINUTES    SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE



PREHEAT 375 F DEGREES 4 MINUTES    SUBLIMATE 400-410 F DEGREES 30 SECONDS 45# PRESSURE